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**Revealing the structure of composite nanodiamond–graphene oxide aqueous dispersions by small-angle scattering.**

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3 **Revealing the structure of composite nanodiamond – graphene oxide aqueous dispersions**  
4 **by small-angle scattering**  
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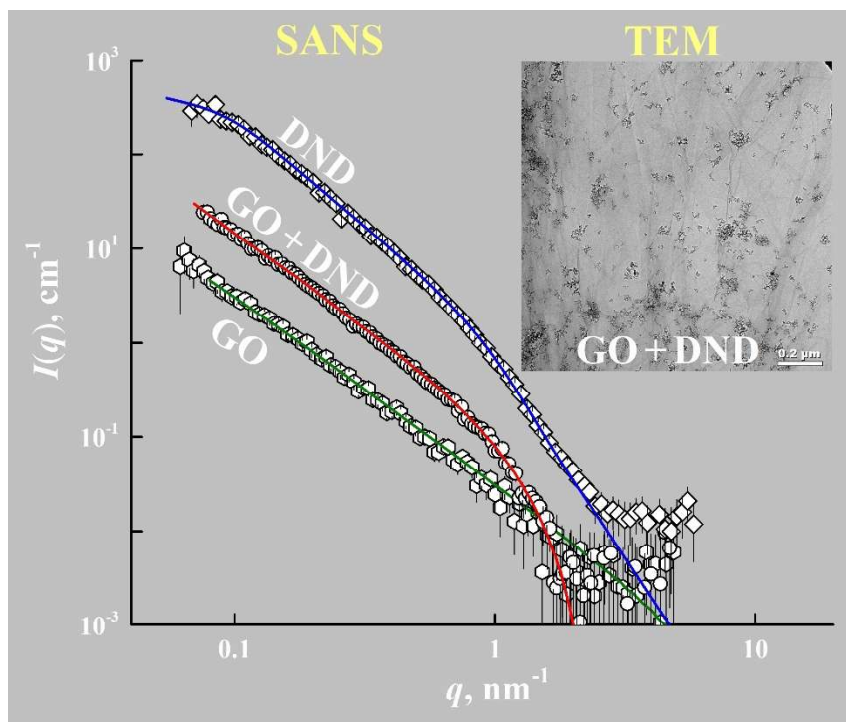
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31 **Abstract**  
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33 The work presents the results of studying the structure of binary liquid nanocarbon systems  
34 obtained by mixing hydrosol of detonation nanodiamond and aqueous dispersions of single layer  
35 graphene oxide flakes. We studied size and space distribution of nanocarbon clusters formed  
36 upon interaction of the components in aqueous media by mutually complement methods of  
37 small-angle X-ray and neutron scattering. The formation of small secondary agglomerates of  
38 nanodiamond particles on the surface of graphene oxide flakes was concluded and supported by  
39 the data of transmission electron microscopy from dried samples. The observed effect can  
40 significantly modify the structure of nanocarbon composites formed of nanodiamond and  
41 graphene oxide. The structural features of binary dispersions detonation nanodiamond–  
42 graphene oxide should be taken into account at the preparation of the conductive composites of  
43 carbon nanooxions and reduced graphene oxide for energy storage systems.  
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## Introduction

Graphene (a single layer of graphite in which sp<sup>2</sup>-bonded carbon atoms form a two-dimensional hexagonal lattice) due to its unique electronic [1,2,6], as well as mechanical [3, 5] and thermal [4] properties is an extremely popular material with widest range of promising applications. The synthesis of large area graphene conductive coatings for solar cells and high specific area electrodes for supercapacitors and rechargeable batteries often starts with aqueous suspensions of graphene oxide (GO) [7,8] as intermediate state. As compared to pure graphene, the suspensions of GO are stable due to the high negative surface charge formed because of hydroxyl groups attached to the graphene plain [9]. A problem in application of these suspensions is uncontrollable formation of folds and wrinkles in resulting graphene sheets due to vanishing of the surface charge while removing the water before reduction of GO to graphene. In consequence, local topography strongly affects  $\pi$ -bonds varying the reactivity of the graphene [10]. The density and mobility of the charge carriers in wrinkled graphene show drastic difference with respect to the ideally flat graphene sheet [11,12].

Using nanoparticles has recently become an appropriate tool for controlling graphene topography at nanoscale [13]. The widely known detonation nanodiamonds (DND) [14,15] are one of the main candidates for such applications. Applying the composite material of graphene oxide and particles of detonation nanodiamond with appropriate combination of surface potentials could be the complete solution of the problem opening the wide range of new application areas of graphene-based materials. The preliminary results of TEM study have shown the noticeable removal of folds and wrinkles of graphene sheets due to presence of separate DND particles.

Preparation of binary aqueous dispersions of diamond nanoparticles and single layer graphene oxide flakes is a key step in the synthesis of a new type of carbon nanocomposites with tunable set of parameters including conductance, specific surface area, porosity and sorption capacity. A Subsequent simultaneous thermal transformation of graphene oxide to graphene and nanodiamonds to carbon onions opens prospective for application of the composite in new generation of energy storage devices like ultra-capacitors and lithium batteries, catalytic systems, photo catalysts, tunable sorbents and membranes for environmental protection technologies [16-20].

The main problem in studying the structure of clusters of nanoparticles in liquid dispersions by high resolution direct space methods such as electron (TEM, SEM) or atomic force (AFM) microscopy is the necessity to remove in the experiment the liquid phase, which can cause significant structural changes and distortions in the system under study. Widespread dynamic

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light scattering (DLS) dealing with liquid dispersions and sols has restrictions due to its reconstructive basis with respect to solutions with developed aggregation. In this connection, scattering methods such as small-angle X-ray (SAXS) and neutron (SANS) scattering are most suitable for structural studies of clusterized liquid dispersions. Here, these methods were applied to liquid dispersions of carbon nanostructures including detonation nanodiamonds, graphene oxide and their combinations. The previous studies of DND particles in hydrosols with various types of stabilization [15, 21-26] demonstrated well the applicability of SAXS and SANS to characterize particles and their clusters in a wide concentration range including the conditions of the sol-gel transition. Together with the particle size distribution parameters, a fine particle structure was revealed showing a clear density gradient at the surface of the particles. The main feature of the clusters observed is that there is a universal aggregation mechanism in such systems resulting in a common scaling of the clusters presumably due to a specific charge distribution on DND particle surface.

Thus, it is worth considering small-angle scattering methods as an effective approach for revealing the initial stages of the DND/GO composite formation because of interaction of the components of binary (DND particles and GO flakes) aqueous dispersions. The main goal of the current study was to understand the structuring process of single-layer graphene oxide flakes with particles of detonation nanodiamond in the mixed aqueous dispersions at the initial stage of the preparation of diamond-graphene nanocomposite by scattering techniques including SAXS and SANS. The structure is analyzed by comparing the specific features of the mixed solutions with the details of GO sheets and DND clusters in the partial aqueous dispersions. The results are compared with the DLS data and TEM from dried samples.

## Materials and methods

We prepared GO from natural crystalline graphite by modified Hammers process, the same as in work [28]. Avoiding usage of ultrasonic at oxidation stage allowed obtaining mean size of single layer GO flakes as 30  $\mu\text{m}$ . Fig. 1a demonstrates size distribution of GO flakes obtained applying light diffraction using Mastersizer 2000 (by Malvern Instruments). Keeping large size of GO flakes allowed reducing contribution of edge states of GO sheets to interaction with DND. The initial concentration of GO flakes in prepared aqueous dispersion amounted 0.5 wt. %.

For preparation the samples DND dry powders provided by FSUE 'Technolog', (St Petersburg, Russia) were used. Procedure of additional purifying the material and subsequent deagglomeration corresponds in details to the method described in [27]. For thermal stage of the

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238 process we used annealing in hydrogen and obtained stable hydrosol of DND. Zeta-potential of  
239 particles in hydrosol was 50 mV. Maximum of size distribution of diamond nanoparticles  
240 (Fig. 1b) comprised 4.5 nm. Actual range of particle sizes, determined by DLS using Zetasizer  
241 Nano ZS (Malvern Instruments) was from 3 to 10 nm. The initial concentration of prepared  
242 DND hydrosol was 0.7 wt. %.

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244 The required increase of concentration of dispersion was performed by centrifugation of initial  
245 dispersion. We also applied partial removal of water from dispersion using vacuum evaporator.  
246 For preparation of binary aqueous dispersions of DND and GO aqueous dispersions were  
247 diluted/concentrated for required concentrations and subsequently mixed in corresponding ratios  
248 using mechanical mixer.

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250 Samples for the TEM study were prepared by drop-casting of binary aqueous dispersions on  
251 copper supporting meshes for electron microscopy. Samples were dried in vacuum at room  
252 temperature and subsequently heated up to 320°C for complete removal of water. TEM images  
253 of DND–GO composite were obtained using Jeol JEM-2100F instrument, (200 kV, point-to-  
254 point resolution of 0.19 nm).

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256 The SANS study has been carried out on the YuMO time-of-flight two-detector small-angle  
257 diffractometer at the 4<sup>th</sup> channel of IBR-2 pulsed neutron source (Joint Institute for Nuclear  
258 Research, Dubna, Russia) [29]. Neutron wavelengths within a range of 0.05–0.5 nm and sample-  
259 detector distances of 4.5 and 13 m were used to obtain scattering curves in a  $q$ -range of 0.7–  
260 5 nm<sup>-1</sup>. A vanadium standard was used for an absolute calibration of the differential cross-  
261 section. The raw data treatment was performed by the SAS program with a smoothing mode  
262 [30]. All SANS measurements were made in Hellma plane quartz cells (path length 1 mm), while  
263 in the SAXS experiments, the samples were placed into 1 mm diameter glass capillaries with a  
264 diameter of 1 mm. The complementary SAXS experiments were performed at the P12 BioSAXS  
265 Beamline (EMBL/DESY) at PETRA III ring of the DESY synchrotron (Hamburg, Germany)  
266 [31]. The scattering curves calibrated with respect to the transmitted beam intensity were  
267 obtained in the  $q$ -range of 0.04–5 nm<sup>-1</sup> using a Pilatus 2 M pixel detector placed at the sample-to-  
268 detector distance of 3.1 m and X-ray radiation wavelength of 0.124 nm.

## 269 270 271 272 273 274 275 276 277 278 279 280 281 282 283 284 285 286 287 288 **Results and discussion**

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290 The experimental curves of small-angle scattering on GO aqueous suspensions obtained for one  
291 system at different times at different facilities are shown in Fig. 2a. They indicate that scattering  
292 occurs on a two-dimensional structure, since the power law of scattering is described by the  
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297 exponent  $-2$ . This is a strong argument in favor of the fact that oxidized graphene on a scale of  
298 1–100 nm really has a flat shape and looks more like a flat sheet of paper, rather than wrinkled.  
299 A different form-factor, or at least an exponent other than two, would hypothetically characterize  
300 the latter case. Judging by the multitude of published data and general considerations, small-  
301 angle scattering by graphene oxide can be approximated using the cylinder form factor [32]. The  
302 shape of graphene flakes in the form of thin disks suggests the presence of two distinguished  
303 sizes – diameter and thickness. The Guinier mode, which describes the diameter, is not observed  
304 in the initial part of the curve (low  $q$ ), due to the resolution restriction of the conventional  
305 SAXS/SANS instruments with respect to micron sizes (detected sizes  $< 2\pi/q_{\min}$ ). This  
306 completely correlates with the light scattering data (Fig. 1a) presented above, indicating a  
307 diameter of flakes of tens of micrometers. On the contrary, at the end of the curve there is a kink,  
308 which is responsible for the thickness. Despite the high residual incoherent background, the  
309 thickness of graphene flakes can be estimated from the fitting at the level of 0.5(1) nm, which  
310 completely corresponds to a single graphene layer. Thus, SAXS/SANS data show, first, the two-  
311 dimensional structure of GO, and, second, the fact that they consist of a single layer of graphene,  
312 thus confirming the high efficiency of the synthesis method [28] for producing GO mostly in the  
313 form of single-layer flakes.  
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325 To investigate the influence of DND particles on the structure of oxidized graphene, first,  
326 aqueous dispersions of nanodiamonds were studied by SANS. Similar to the previous experiment  
327 with such materials [15,24–26], SANS curves demonstrated a two-level organization combining  
328 scattering from a diffuse surface of diamond particles collected in fractal clusters with a fractal  
329 dimension,  $D \sim 2.3$ , which is equal in magnitude to the power-law scattering exponent (Fig. 1b).  
330 The inset in Fig. 1b shows that the scattering curves normalized to the weight fraction of  
331 nanodiamonds in the system repeat each other except for the initial part (small  $q$ ), where the  
332 influence of the structural factor (i.e., cluster-cluster interaction) is stronger for more  
333 concentrated systems; and also the end part, where the influence of the residual incoherent  
334 background produced by hydrogen atoms is manifested. An important aspect is that an aqueous  
335 DND suspension always contains both clusters of different sizes and non-aggregated  
336 nanoparticles in comparable amounts [15,34].  
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345 In the frame of the study, several aqueous suspensions of graphene oxide and detonation  
346 nanodiamonds were prepared, which were then mixed in different proportions, which in practice  
347 is most conveniently described by the mass ratio of the two components of the dispersion:  
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$$\chi = m_{\text{GO}}/m_{\text{DND}} \quad (1)$$

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356 The initial SANS curves for GO+DND system, as well as normalized to the DND concentration,  
357 for the mixtures with different  $\chi$ -parameter are shown in Fig. 1c. The effect of a suspension  
358 structuring is clearly observed at high graphene loadings. While there is little graphene in the  
359 system, SANS can distinguish only nanodiamonds, since the curves are similar to those for  
360 cluster suspensions of DNDs (Fig. 2b). Similarly, normalized curves repeat each other and can  
361 be described by a model of fractal clusters [33] with a fractal dimension of 2.3. However, when  
362 the amount of graphene in the system overcomes some critical value, and it becomes quite a lot  
363 (in our case, 2.4 times more by mass than nanodiamond), the scattering pattern changes  
364 significantly. The dimension of the objects decreases to 2. That is, we again deal mainly with flat  
365 scatterers, as in the case of pure oxide without DND additives. Nevertheless, the kink at large  $q$ ,  
366 which is responsible for the flake transverse size, is much to the left, indicating a thickening of  
367 the graphene sheet. In this case, approximation by a model of a thin disk gives 2.7(2) nm.  
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376 Two hypotheses were put forward to explain this observation. The first one assumes the adhesion  
377 of individual graphene flakes under the action of DND particles, which could be observed as a  
378 thickening of the scatterer from the SANS point of view. The second hypothesis explains the  
379 effective thickening by binding of DND particles and, possibly, clusters with individual GO  
380 flakes. An electron microscopy experiment confirmed the second hypothesis. A typical TEM  
381 image is shown in Fig. 3. It shows binding of clusters of various sizes, down to the smallest,  
382 including separate diamond nanocrystallites, with a GO monolayer.  
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387 Thus, using small-angle scattering and complementary techniques, we were able to study both  
388 the initial components and the final aqueous suspension of GO+DND, and to detect the effect of  
389 the binding of DND particles and clusters to monolayers of graphene oxide in an aqueous  
390 medium. Fig. 4 schematically shows the structure of the obtained GO+DND composite, as well  
391 as how two methods, microscopy (direct space) and small-angle diffraction (reciprocal space),  
392 could detect the structural aspects of thin layers of graphene oxide nanosystems. The main  
393 difference is that TEM is a local method, and small-angle scattering receives averaged  
394 information about all dispersed particles. This property should be widely used in various studies  
395 of nanosystems, since these two techniques perfectly complement each other.  
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403 In addition to the mass ratio effect, the final structure of the composite material can be affected  
404 by the preparation procedure, in particular, the mixing regime. To exclude the effect of mixing  
405 conditions on the results of the study, we prepared mixtures of GO and DND aqueous  
406 suspensions by relatively slight ( $< 60$  rpm) and intensive ( $> 300$  rpm) mixing. The results  
407 presented in Fig. 5 indicate that the formation of the composite material does not depend on the  
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415 mixing mode, but is determined solely by the physicochemical characteristics of the surface of  
416 the studied carbon nanoparticles.  
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## 421 **Conclusions**

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423 Our data strongly confirm the two-dimensional structure organization of the graphene oxide  
424 sheets, as well as the fact that they consist of a single graphene-type layer. Despite the existence  
425 of large branched clusters in the concentrated liquid dispersions of nanodiamonds combined also  
426 in the aggregates, these systems are structurally stable. With respect to the composite, the  
427 binding of individual nanodiamond particles as well as their small fractal clusters together with  
428 their homogeneous and random distribution along the graphene planes has been concluded  
429 basing on the analysis of the scattering data.  
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710 **Figure captions**  
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712 Fig. 1. (a) Size distribution of GO particles measured by light diffraction; inset shows schematic  
713 model of GO aqueous dispersion. (b) Size distribution of DND particles in aqueous dispersion  
714 measured by DLS; inset shows a scheme of colloidal aggregates of DND particles in aqueous  
715 dispersion.  
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721 Fig. 2. (a) Scattering spectrum of suspension of the graphene oxide (points); SAXS curve is  
722 scaled to SANS one. Solid line is model line for thin disk ( $R > 500$  nm) with thickness 0.5 nm.  
723 (b) Dependence of neutron scattering intensity  $I$  from scattering vector  $q$  on DND aqueous  
724 dispersions at different concentrations (filled points). Inset: SANS curves normalized to  
725 concentration (empty points) are described by a unified exponential/power-law approach for  
726 fractal aggregates [33]. (c) Scattering curves on mixtures of DND and GO aqueous dispersions  
727 (filled points) obtained at different mass ratios of GO and DND designated as  $\chi$ . Inset shows  
728 critical behavior of normalized SANS curves (empty points) due to remarkable changes in a  
729 scattering form-factor at high GO loading.  
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738 Fig. 3. TEM image of the composite obtained by mixing DND and GO aqueous dispersions.  
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742 Fig. 4. (a) On the basis of scattering data, schematic representation of structural organization of  
743 DND and GO aqueous dispersions. (b) The sensitivity of the TEM and SANS methods to the  
744 structure of thin graphene layers is separately shown. The presence of nanodiamonds on the  
745 surface of a graphene sheet increases both thickness and density from SANS viewpoint.  
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752 Fig. 5. Comparison of SANS curves on composite suspensions obtained by comparatively slight  
753 and intensive mixing of aqueous suspensions of GO and DND.  
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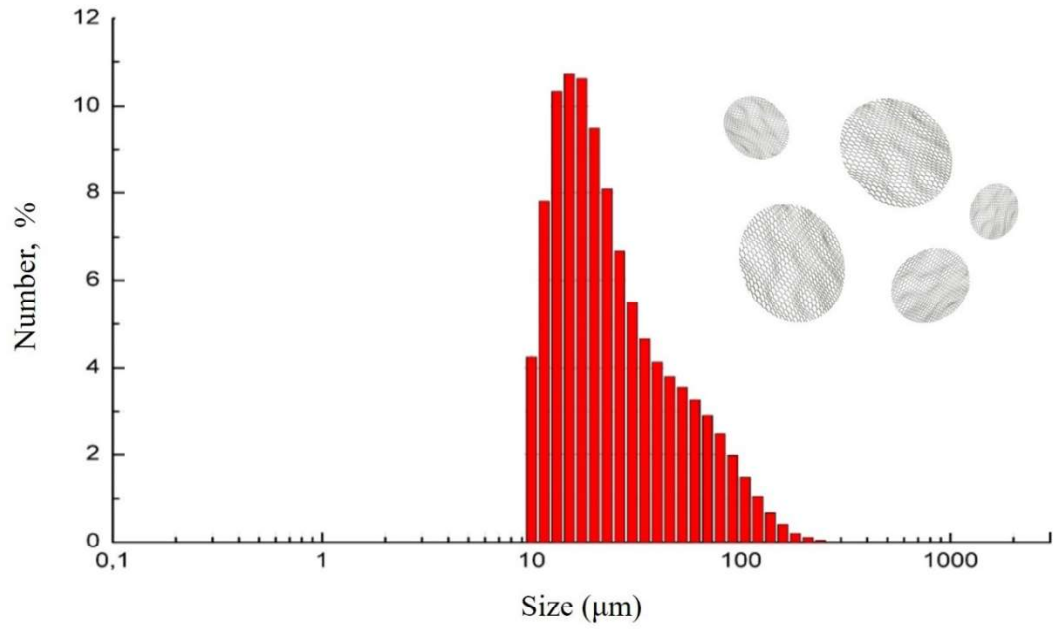


Fig 1(a)

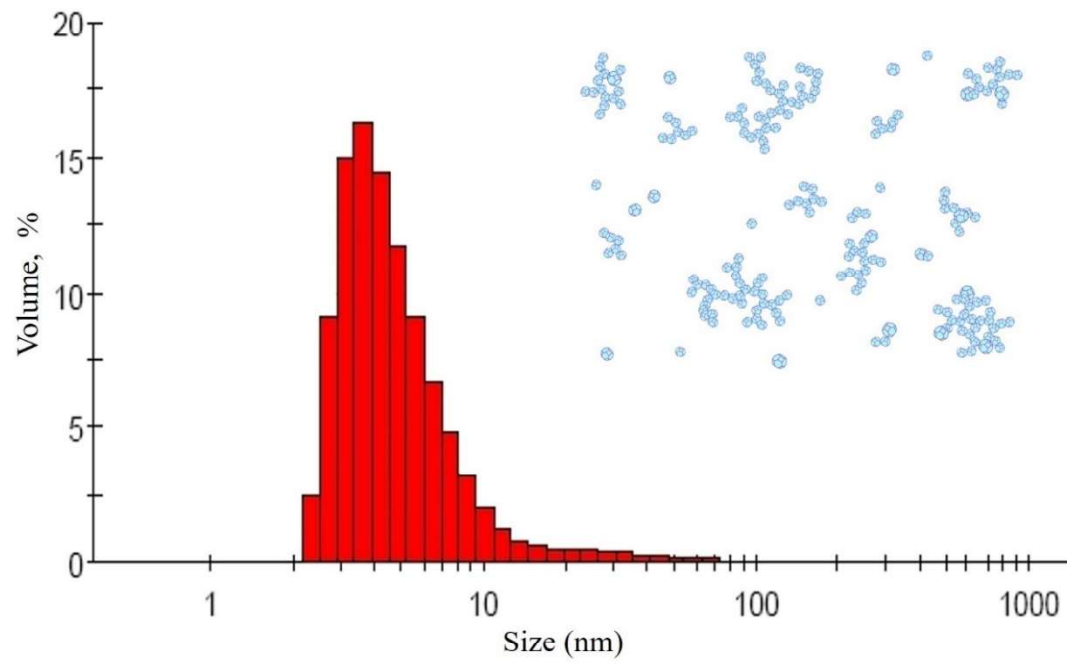


Fig 1(b)

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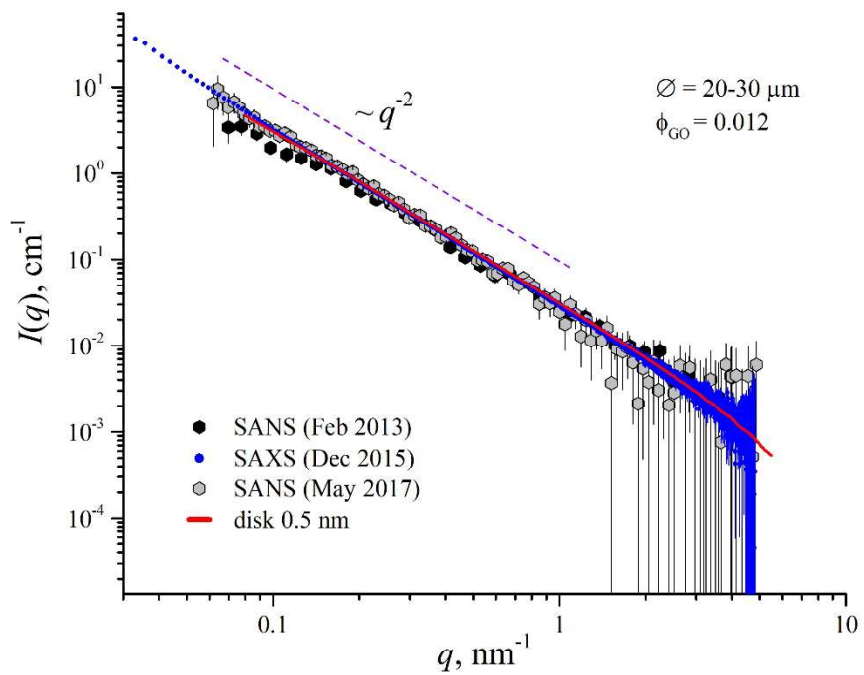


Fig 2(a)

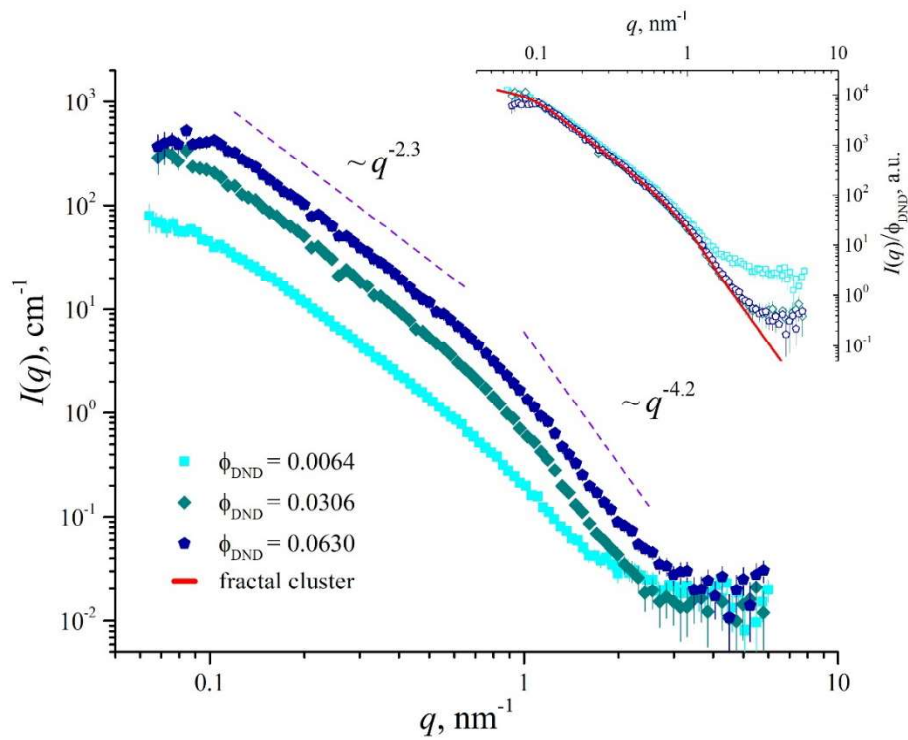


Fig 2(b)



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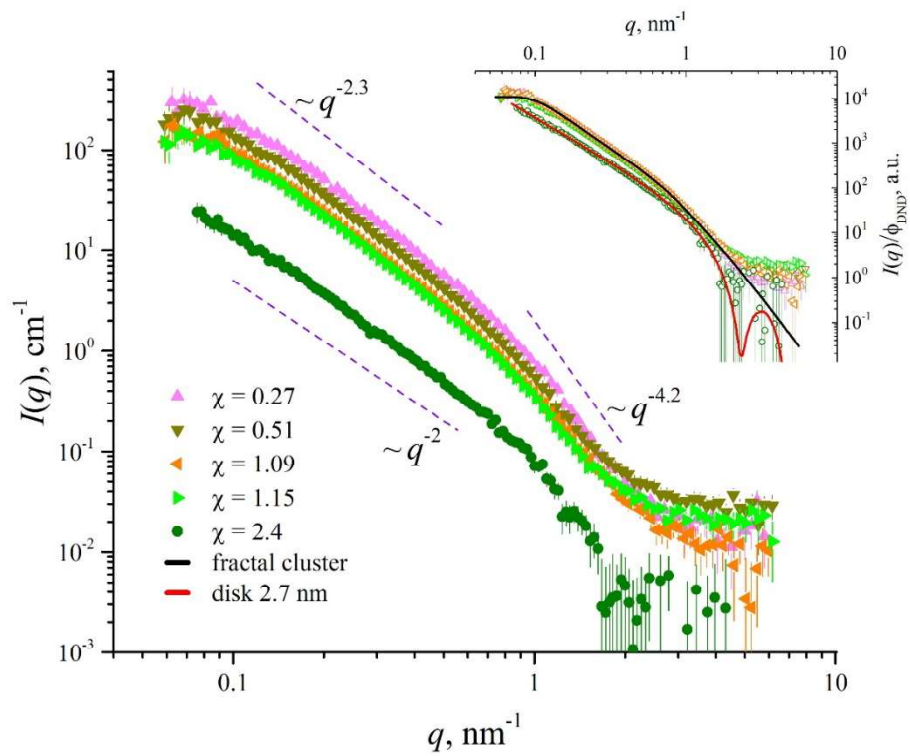


Fig 2(c)

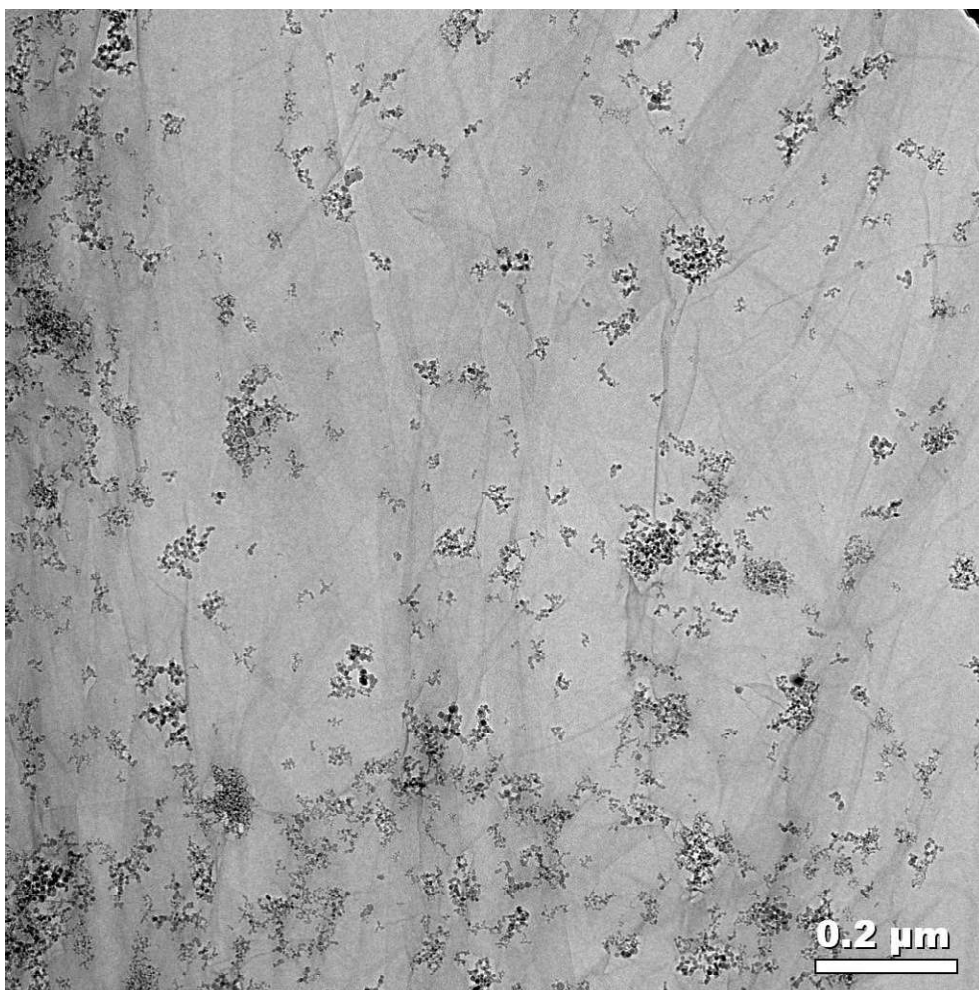
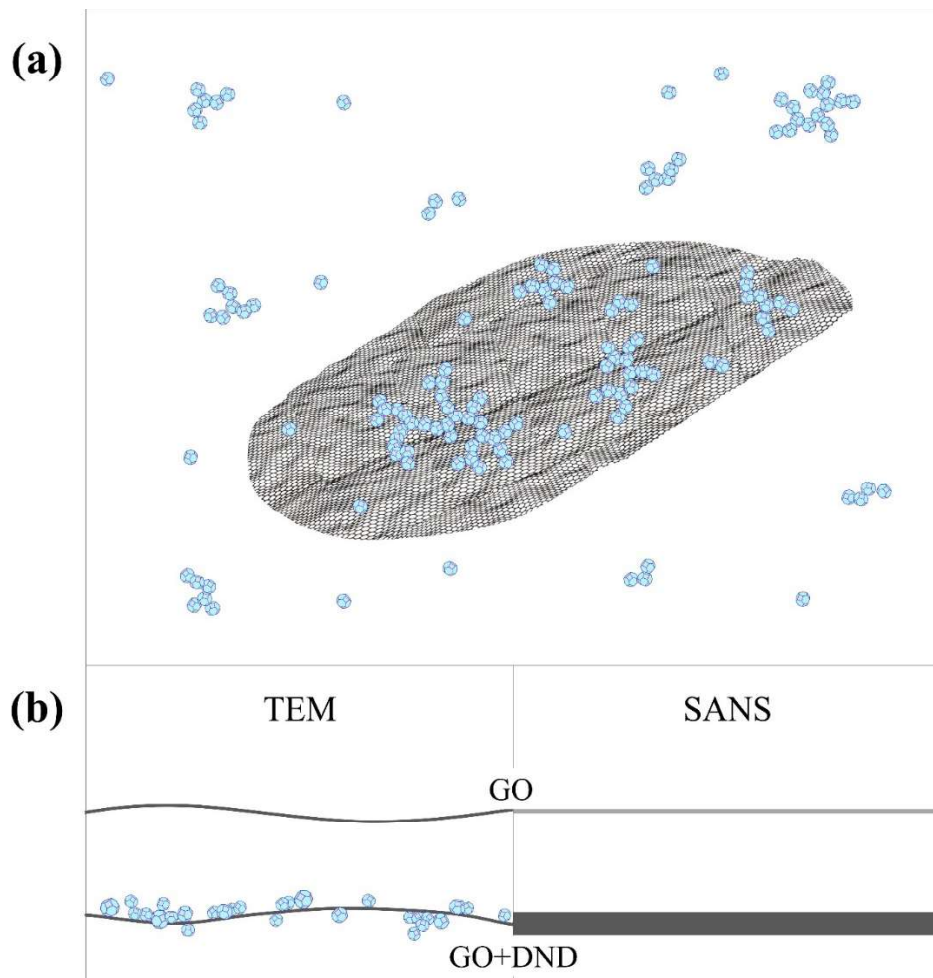
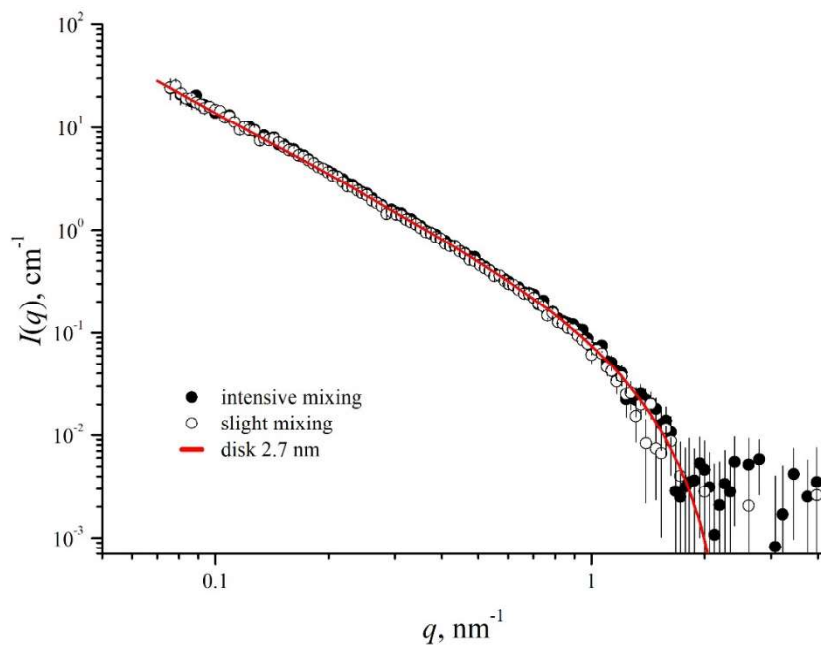


Fig 3

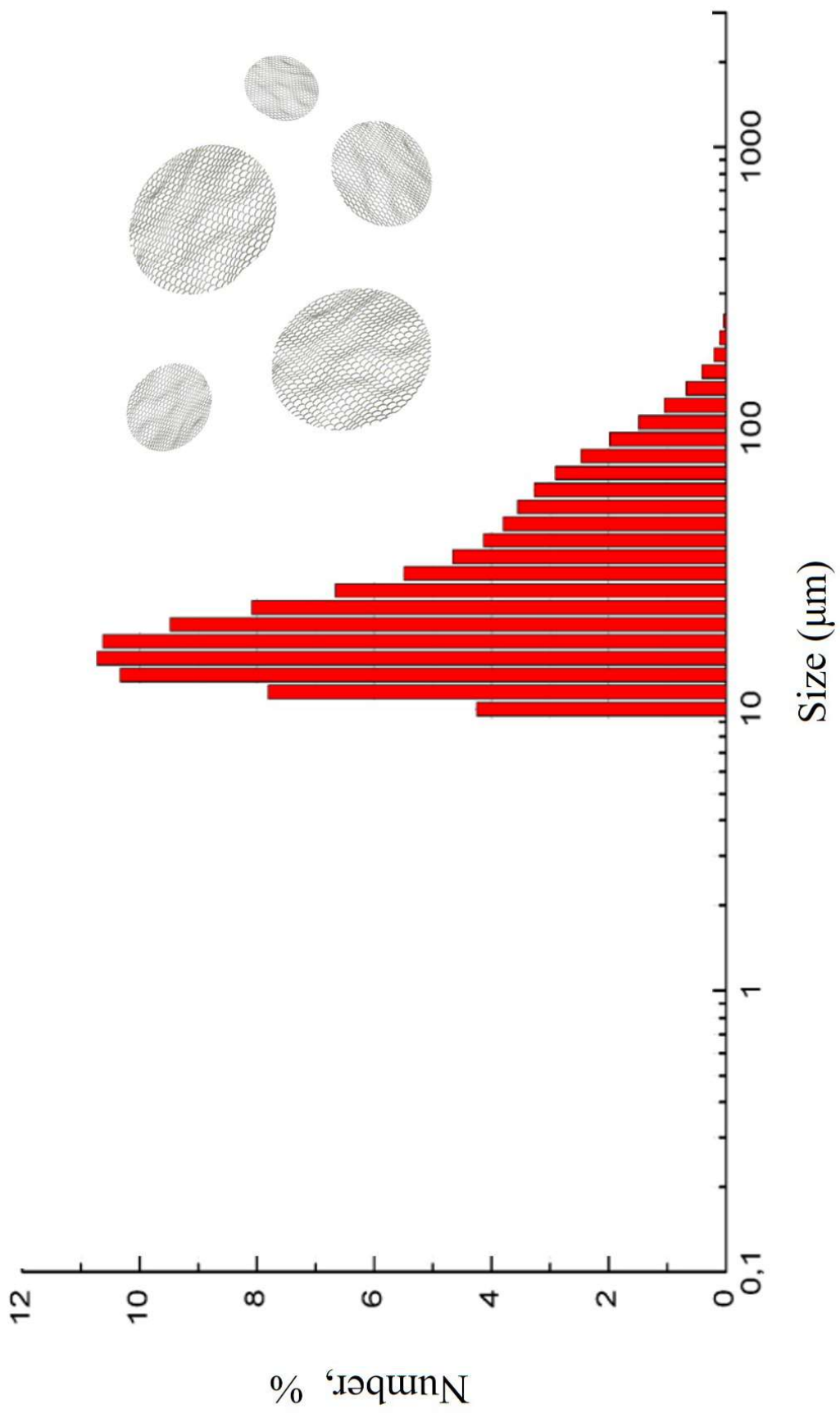
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**Fig. 4**

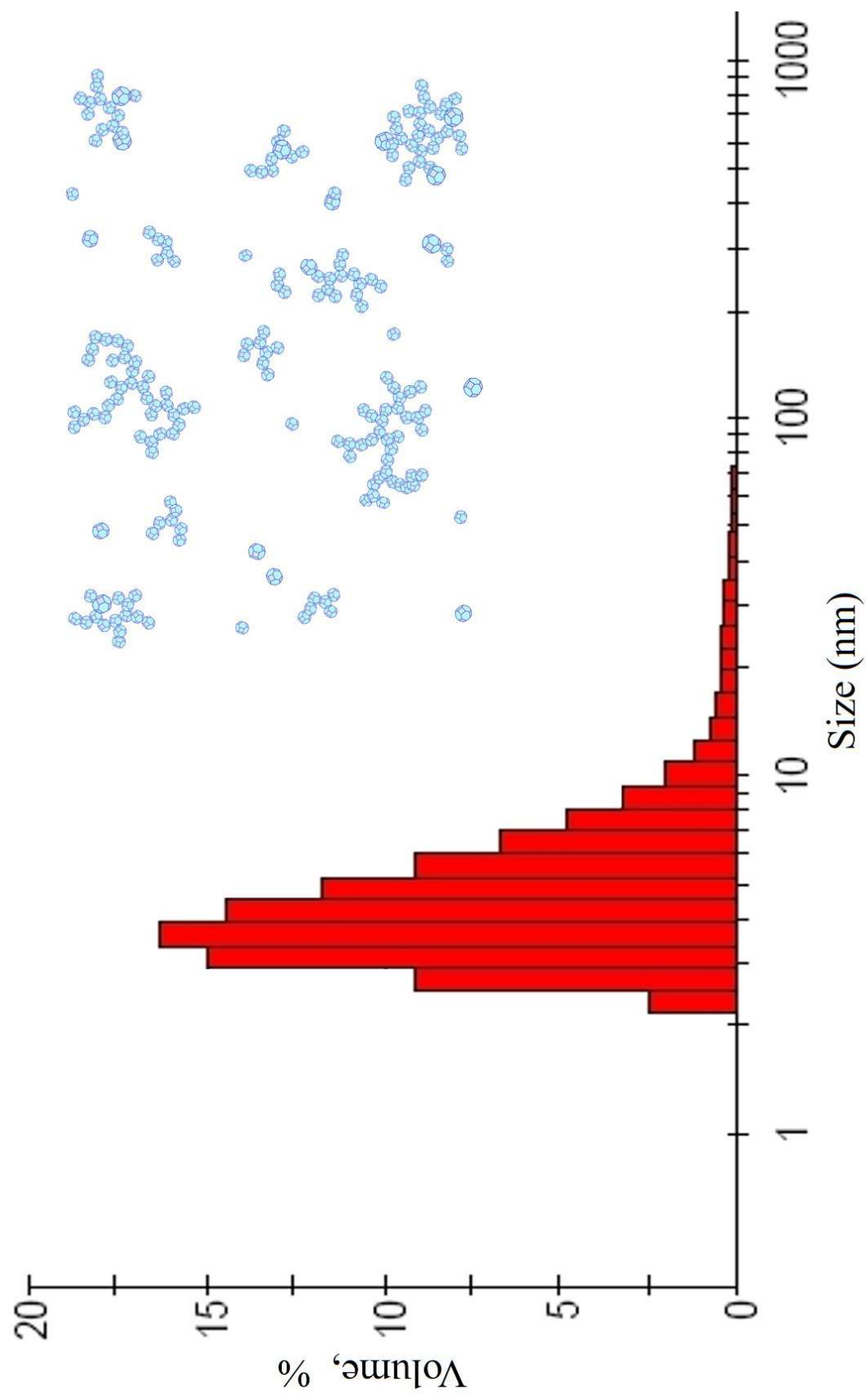


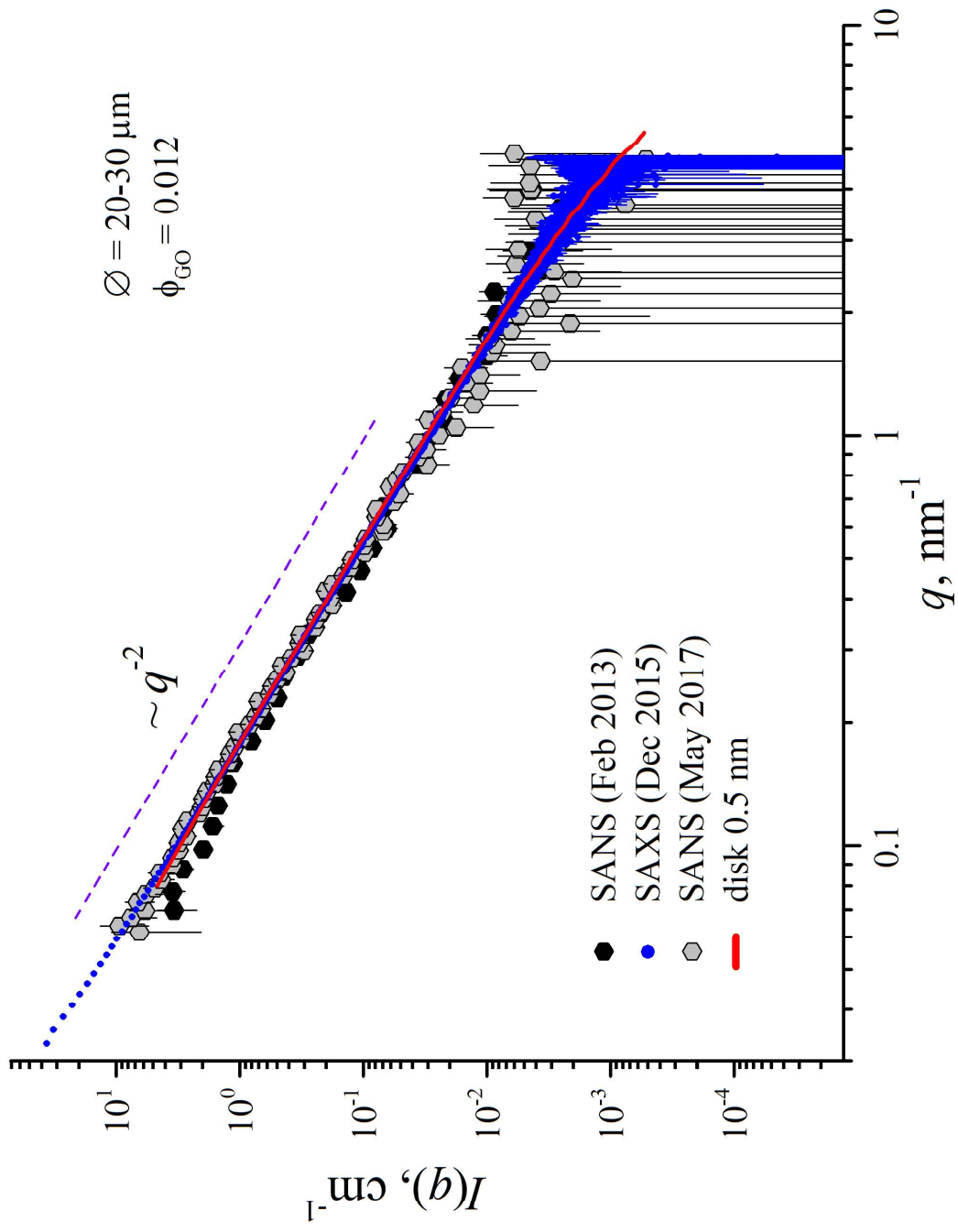
**Fig 5**

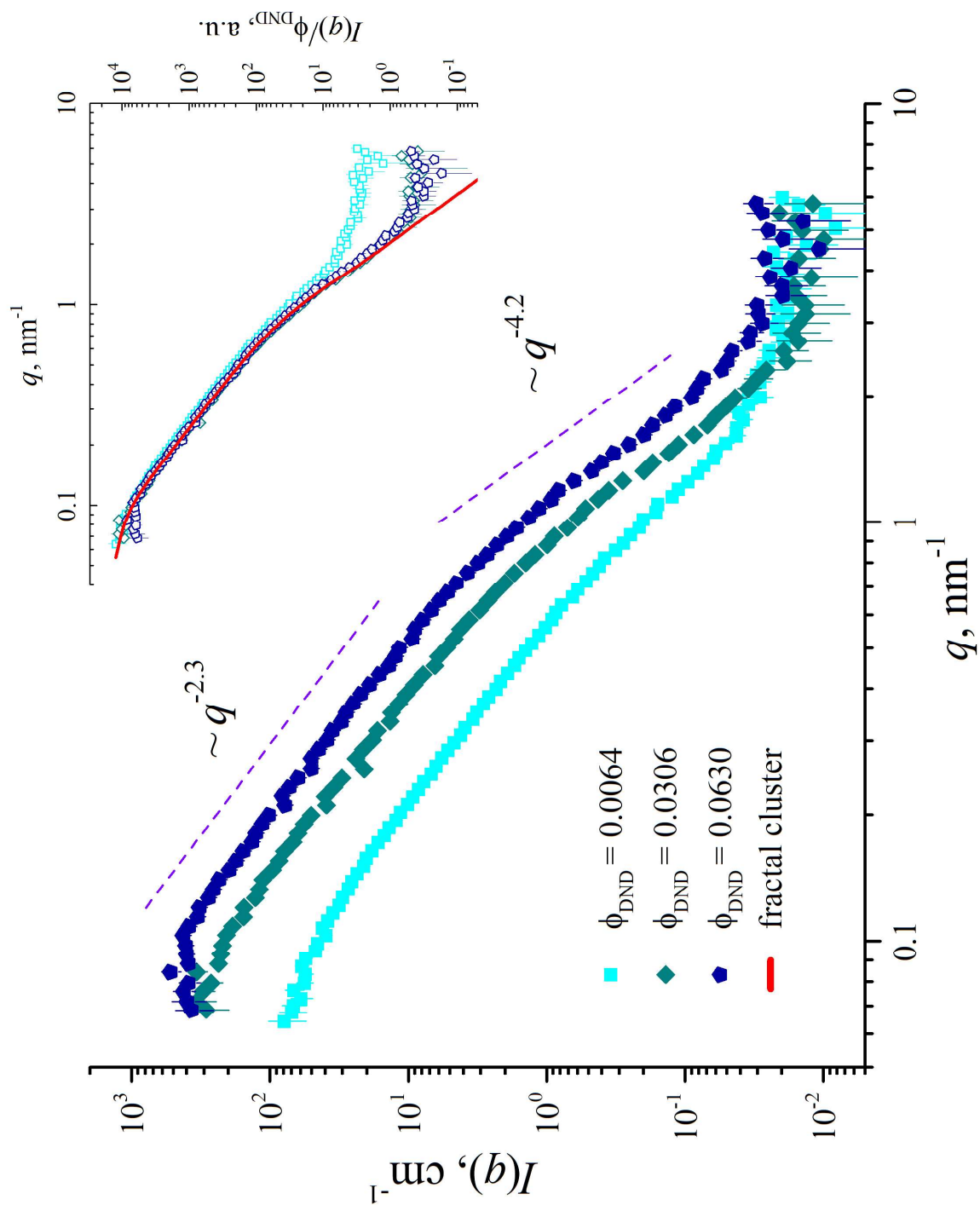


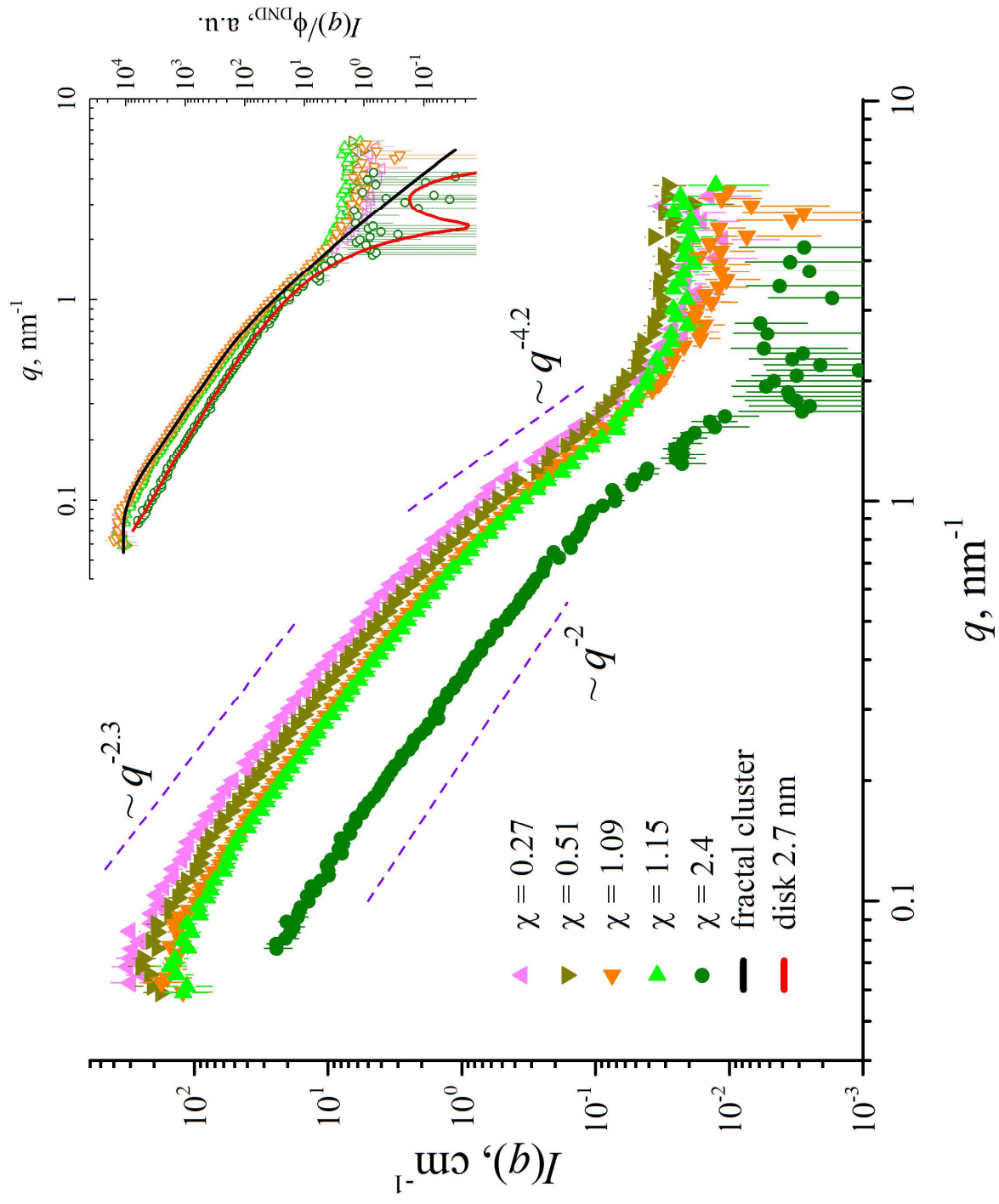
**(a)**

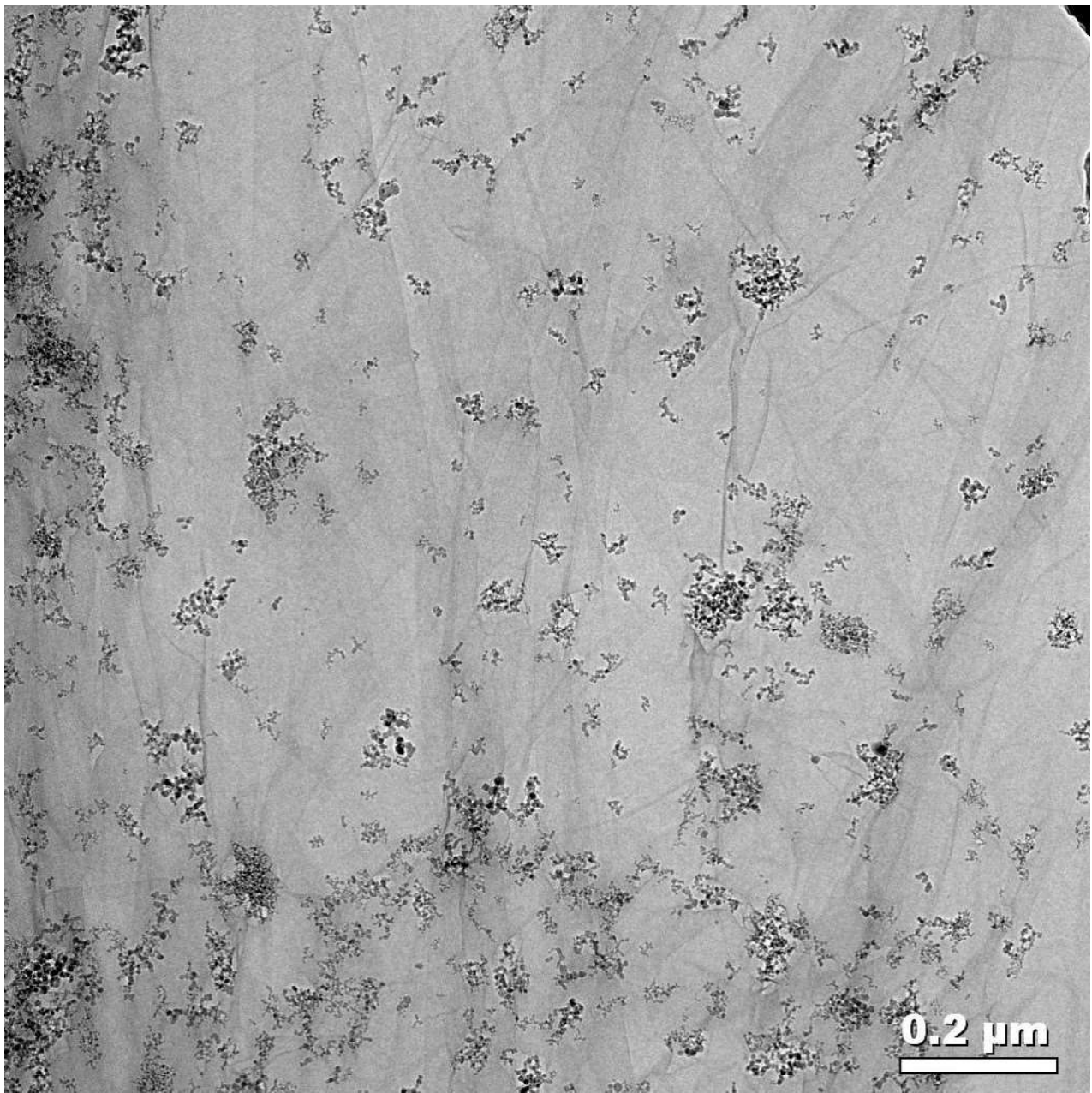
**(b)**





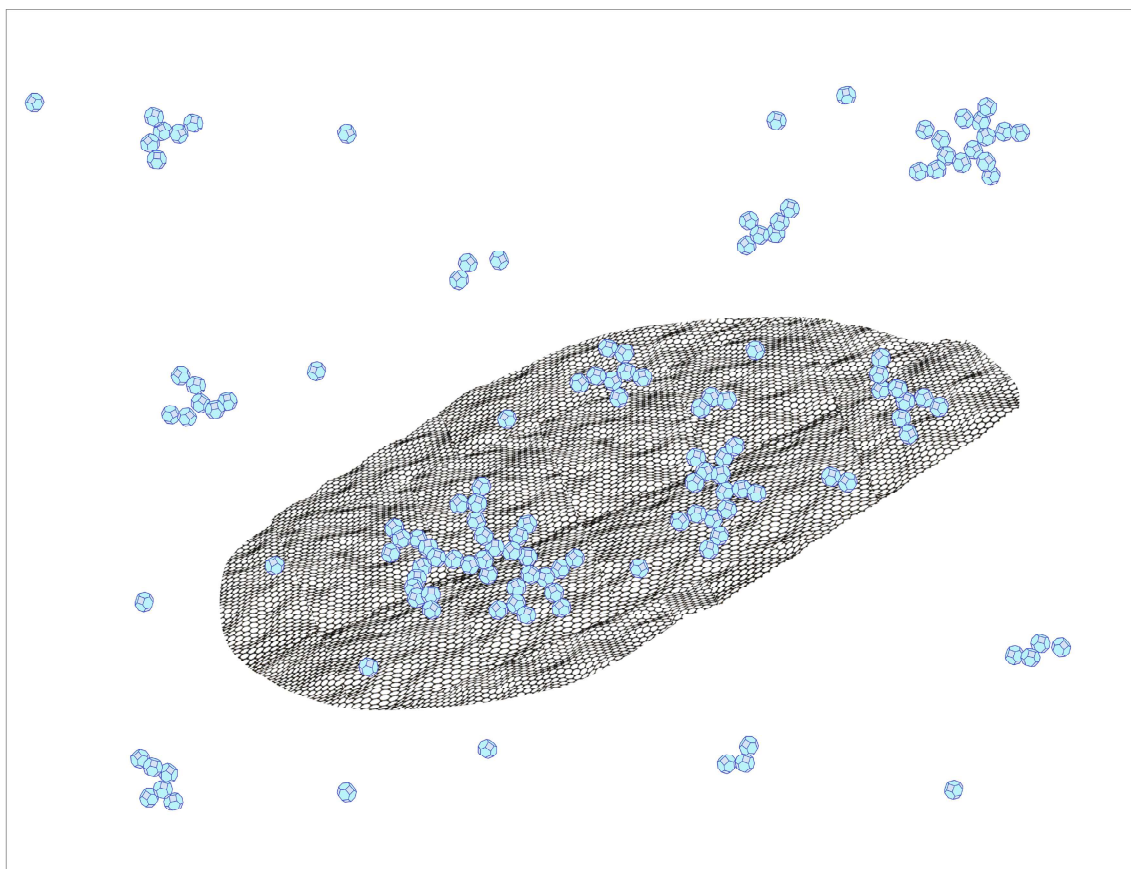








**(a)**



**(b)**

